



AlTiN Coated

### Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 3X Dia., 30° Helix (RDH5078-5116)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
<b>Q</b>	.3320	<b>1.850</b>	1.378	3.504	25/64	<a href="#">RDH5078</a>
<b>8.50MM</b>	.3346	<b>47</b>	35	89	10	<a href="#">RDH5079</a>
<b>8.60MM</b>	.3386	<b>47</b>	35	89	10	<a href="#">RDH5080</a>
<b>8.70MM</b>	.3425	<b>47</b>	35	89	10	<a href="#">RDH5081</a>
<b>11/32</b>	.3438	<b>1.850</b>	1.378	3.504	25/64	<a href="#">RDH5082</a>
<b>8.80MM</b>	.3465	<b>47</b>	35	89	10	<a href="#">RDH5083</a>
<b>8.90MM</b>	.3504	<b>47</b>	35	89	10	<a href="#">RDH5084</a>
<b>9.00MM</b>	.3543	<b>47</b>	35	89	10	<a href="#">RDH5085</a>
<b>9.10MM</b>	.3583	<b>47</b>	35	89	10	<a href="#">RDH5086</a>
<b>23/64</b>	.3594	<b>1.850</b>	1.378	3.504	25/64	<a href="#">RDH5087</a>
<b>9.20MM</b>	.3622	<b>47</b>	35	89	10	<a href="#">RDH5088</a>
<b>9.25MM</b>	.3642	<b>47</b>	35	89	10	<a href="#">RDH5089</a>
<b>9.30MM</b>	.3661	<b>47</b>	35	89	10	<a href="#">RDH5090</a>
<b>9.40MM</b>	.3701	<b>47</b>	35	89	10	<a href="#">RDH5091</a>
<b>9.50MM</b>	.3740	<b>47</b>	35	89	10	<a href="#">RDH5092</a>
<b>3/8</b>	.3750	<b>1.850</b>	1.378	3.504	25/64	<a href="#">RDH5093</a>
<b>9.60MM</b>	.3780	<b>47</b>	35	89	10	<a href="#">RDH5094</a>
<b>9.70MM</b>	.3819	<b>47</b>	35	89	10	<a href="#">RDH5095</a>
<b>9.80MM</b>	.3858	<b>47</b>	35	89	10	<a href="#">RDH5096</a>
<b>9.90MM</b>	.3898	<b>47</b>	35	89	10	<a href="#">RDH5097</a>
<b>25/64</b>	.3906	<b>1.850</b>	1.378	3.504	25/64	<a href="#">RDH5098</a>
<b>10.00MM</b>	.3937	<b>47</b>	35	89	10	<a href="#">RDH5099</a>
<b>10.10MM</b>	.3976	<b>55</b>	40	102	12	<a href="#">RDH5100</a>
<b>10.20MM</b>	.4016	<b>55</b>	40	102	12	<a href="#">RDH5101</a>
<b>10.30MM</b>	.4055	<b>55</b>	40	102	12	<a href="#">RDH5102</a>
<b>13/32</b>	.4062	<b>2.165</b>	1.575	4.016	15/32	<a href="#">RDH5103</a>
<b>10.40MM</b>	.4094	<b>55</b>	40	102	12	<a href="#">RDH5104</a>
<b>10.50MM</b>	.4134	<b>55</b>	40	102	12	<a href="#">RDH5105</a>
<b>10.60MM</b>	.4173	<b>55</b>	40	102	12	<a href="#">RDH5106</a>
<b>10.70MM</b>	.4213	<b>55</b>	40	102	12	<a href="#">RDH5107</a>
<b>27/64</b>	.4219	<b>2.165</b>	1.575	4.016	15/32	<a href="#">RDH5108</a>
<b>10.80MM</b>	.4252	<b>55</b>	40	102	12	<a href="#">RDH5109</a>
<b>10.90MM</b>	.4291	<b>55</b>	40	102	12	<a href="#">RDH5110</a>
<b>11.00MM</b>	.4331	<b>55</b>	40	102	12	<a href="#">RDH5111</a>
<b>11.10MM</b>	.4370	<b>55</b>	40	102	12	<a href="#">RDH5112</a>
<b>7/16</b>	.4375	<b>2.165</b>	1.575	4.016	15/32	<a href="#">RDH5113</a>
<b>11.20MM</b>	.4409	<b>55</b>	40	102	12	<a href="#">RDH5114</a>
<b>11.30MM</b>	.4449	<b>55</b>	40	102	12	<a href="#">RDH5115</a>
<b>11.40MM</b>	.4488	<b>55</b>	40	102	12	<a href="#">RDH5116</a>



For detailed tolerance information, see [page 327](#).



[Speed & Feeds page 328](#).